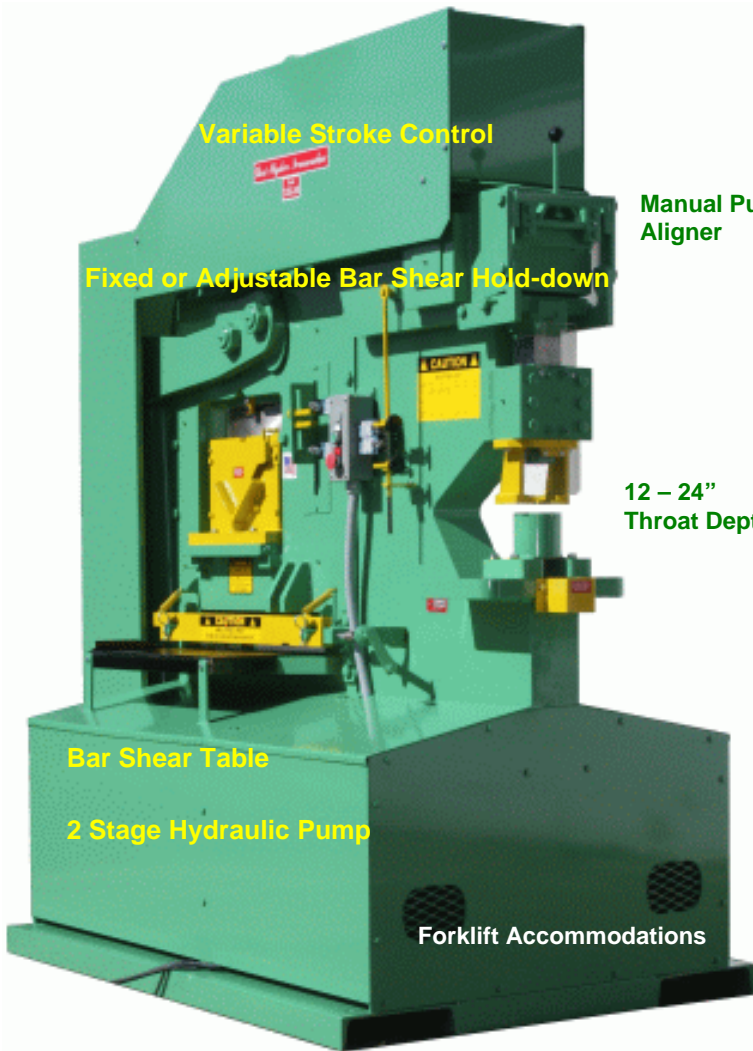


# MODEL 135-24



Portable Electric Foot Controls

Four different workstations can be used without retooling stations

Punches & Dies can be used without lowering machine under power

## Accessories

- Punch nut wrench for L series or 150 and 500 Series
- Deluxe Back Gauge for production shearing to 6'
- Bar Shear Stop for production shearing to 24"
- Punch Rack holds up to 30 sets of Punches & Dies
- Steel bin catcher catches steel from bar shear
- Oversize die stand for punching over 2 1/4" round
- Oversize stripper for punching over 2 1/4" round
- Punch Table with Adjustable jig
- Offset die stand for punching close to web \*

Please specify: size of angle to be punched, largest diameter hole to be punched and distance out from web to center of hole

## Tooling

- 6 - 24" Brakes \*
- Angle Shear
- Channel Shear
- Rod Shear
- Coper Notcher
- Square Notcher
- Pipe Notcher
- Z & T Shear

\* Check Station

<b>Throat Depth</b>	12" - 24"
<b>Tonnage</b>	135
<b>Punch</b>	1 1/2" hole in 1" 4" hole in 3/8"
<b>Bar Shear</b>	1/2" x 24" 5/8" x 20" 3/4" x 18" 1" x 12"
<b>Angle Shear 90°</b>	6" x 6" x 1/2" 6" x 6" x 3/8"
<b>Miter Angle 45°</b>	4" x 4" x 1/2" 4" x 4" x 3/8"
<b>Channel Shear</b>	2", 3", 4", 5", 6", 7", 8"
<b>Rod Shear</b>	- Round (max) 1 1/4" - Square (max) 1 1/4"
<b>Coper Notcher 90°</b> (notcher station) (punch or power cavity)	4" x 4" x 5/16" For 4" x 4" x 1/2"
<b>Square Notcher</b> (notcher station) (punch or power cavity)	3" x 3" x 5/16" 3" x 3" x 3/8"
<b>Pipe Notcher</b> Sched 40 or 80 (larger sizes on request)	1/2", 3/4", 1", 1 1/4", 1 1/2", 2" larger available
<b>Brake</b>	6", 9", 14", 18", 24" capacity
<b>Strokes per minute</b>	- light material 40 - at max capacity 8
<b>Hydraulics</b>	3,000 psi
<b>Oil Capacity</b>	28 gallons
<b>Motor</b>	- Standard 7 1/2HP, 3 phase - Optional 7 1/2HP, 1 phase
<b>Dimensions</b>	- Width 46" - Length 79" - Height 91 1/2" Bar shear work ht. 98" Punch table top ht. 32 1/2" Cavity tabletop ht 39" Notcher station working ht. 43"
<b>Weight (net)</b>	7,220 lbs

## Uni-Hydro, Inc

310 E Gemini Ave  
Cosmos, MN 56228  
800 - 328 - 0036