

IRON EAGLE 55



Throat Depth	7 3/4"
Tonnage	55
Punch	1 3/8" hole in 1/2" 7/8" hole in 3/4"
Bar Shear	1/2" X 14" 3/4" X 6"
Angle Shear 90° - Server Cut	4" X 4" X 3/8"
Channel Shear	1" X 2" combined or 3" standard
Rod Shear - Round (max) - Square (max)	1" 1"
Coper Notcher 90°	3" X 3" X 1/4"
Pipe Notcher Sched 40 or 80	1/2", 3/4", 1", 1 1/4", 1 1/2", 1 3/4", 2"
Brake	10" x 1/4"
Strokes per minute - at max capacity	8
Hydraulics	2,300 psi
Oil Capacity	20 quarts
Motor - Standard - Optional	5 HP 3 phase 5 HP 1 phase
Dimensions - Width - Length - Height	38" 43" 58"
Weight (net)	1,500 lbs.

Accessories

- Punch nut wrench**
 - Bar shear stop for production shearing to 24"**
 - Grease bank for under cover lubrication**
 - Punch Rack holds up to 20 sets of Punches & Dies**
 - Steel bin catcher catches steel dropping from bar shear**
 - Offset die stand for punching close to web ***
- Please specify: size of angle to be punched, largest diameter hole to be punched and distance out from web to center of hole

Features

- 14" Bar Shear with 4 Sided bar blades**
- Variable Stroke Control**
- Forklift accommodations**
- Magnetic starter for safety and reliability**
- 2 Foot Pedals = 55 ton Extra Station**
- Rated for 65,000 PSI Tensile Mild Steel**
- 70 db on sound meter (ultra-quiet)**

Tooling

- 10" Brake**
- Angle Shear**
- Channel Shear**
- Rod Shear**
- Coper Notcher**
- Pipe Notcher**

Uni-Hydro, Inc

310 E Gemini Ave
Cosmos, MN 56228
800 - 328 - 0036