

MODEL 5624

2° Low Rake 1/2" X 24" Flat Bar Shear

Forklift & Eyelet Accommodations



- * Shown with Optional Steel Bin Catcher
- * & Optional Remote Foot Control

Standard Equipment Includes

- 9" Punch Throat
- Manual Punch Aligner
- 4-Way 2° Low Rake 24" Flat Bar Shear
- 2 1/4" Stripper
- L100, 150 & 500 Series Punch & Die Adapter Kit that accepts up to 2 1/4" dia punching
- Variable Manual Stroke Control
- Flat Bar Shear Table
- Grease Bank
- Available in 1 or 3 Phase

Throat Depth	9"
Tonnage	56
Punch	1 3/8" hole in 1/2" 2 1/4" hole in 5/16"
Bar Shear	1/2" x 24"
Angle Shear 90° - Slug Type - Sever Cut	6" x 6" x 3/8" 4" x 4" x 3/8"
Miter Angle 45° - Slug Type	4" x 4" x 3/8"
Channel Shear	2" & 3" combined 4" standard
Rod Shear - Round (max) - Square (max)	1 1/4" 1 1/4"
Coper Notcher 90°	4" x 4" x 3/8"
Square Notcher	2" x 3" x 3/8" 3" x 3" x 3/8"
Pipe Notcher Sched 40 or 80	1/2", 3/4", 1", 1 1/4", 1 1/2", 2"
Brake	6", 9", 14", 18", 24" capacity
Strokes per minute - light material - at max capacity	50 9
Hydraulics	2,000 psi
Oil Capacity	16 gallons
Motor - Standard - Optional	5 HP, 3 phase 5 HP, 1 phase
Dimensions - Width - Length - Height - Bar shear work ht. - Punch table top ht. - Cavity table top ht.	37" 46" 70" 29" 39 1/4" 41"
Weight (net)	2,700 lbs

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